



Dart Aerospace Ltd.
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D3955-041

Job Sheet 189345



Part No: D3955-041

Job Qty: 4 pcs

Part Name: Doubler Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/20/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

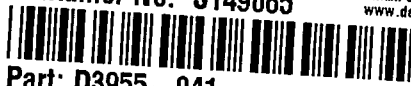
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		2/20/19	0.03	0.49	Waterjet - Flow		SC 19/01/29
110	QC 2	4 pcs		2/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		SC 19/01/29
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		



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Container No: S149065



Part: D3955-041

Job No: 189345

Serial No/Batch: S149065

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/29/19

160 QC 7	4 pcs	2/20/19	0.00 0.00	Handfinish - 1 - 11 - B4B
				Handfinish - 1 - 12 - B4B
				Handfinish - 1 - 13 - B4B
				Handfinish - 1 - 14 - B4B
				Handfinish - 1 - 15 - B4B
				Handfinish - 1 - 16 - B4B
				Handfinish - 1 - 17 - B4B
				Handfinish - 1 - 18 - B4B
				Handfinish - 1 - 19 - B4B
				Handfinish - 1 - 20 - B4B
				Handfinish - 1 - 21 - B4B
				Handfinish - 1 - 22 - B4B
				QC 7 - 10
				QC 7 - 13
				QC 7 - 14
				QC 7 - 15
				QC 7 - 17
				QC 7 - 18
				QC 7 - 19
				QC 7 - 2
				QC 7 - 28
				QC 7 - 3
				QC 7 - 30
				QC 7 - 34
				QC 7 - 36
				QC 7 - 37
				QC 7 - 38
				QC 7 - 41
				QC 7 - 47
				QC 7 - 48
				QC 7 - 51
				QC 7 - 58
				QC 7 - 59
				QC 7 - 6
				QC 7 - 60
				QC 7 - 9
				QC 7 - 68
				QC 7 - 50
				QC 7 - 67
170 Packaging 1-1 - Pick Kit - B4B	4 pcs	2/20/19	0.00 0.00	Packaging 1 - 1 - B4B
				Packaging 1 - 2 - B4B
				Packaging 1 - 3 - B4B
				Packaging 1 - 4 - B4B
				Packaging 1 - 5 - B4B
				Packaging 1 - 6 - B4B
				Packaging 1 - 7 - B4B
				Packaging 1 - 8 - B4B
				Packaging 1 - 9 - B4B
				Packaging 1 - 10 - B4B

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scf 6896/15
9-89

9 Stages FEB 19 2019

				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
180	Small Fab - 3 - B4B	4 pcs	2/20/19	0.00 0.29	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
190	QC 5	4 pcs	2/20/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 38
					QC 5 - 42
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
200	Packaging 3-1 - Stock - B4B	4 pcs	2/20/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B

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				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	ST062
				Packaging 3 - 28 - B4B	FEB 20 2019
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
210	QC 21 - SA	4	2/20/19	0.00 0.00	QC 21 - SA - 21
		pcs			QC 21 - SA - 70

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - Small Fab
 140 - QC5- Inspect part completeness to step on W/O
 150 - Chemical Conversion Coat per QSI005 4.1
 160 - QC7-Inspect Chemical Conversion Coat
 170 - Pick Kit
 180 - Small Fab
 190 - QC5- Inspect part completeness to step on W/O
 200 - Identify as per dwg & Stock Location:
 210 - QC21- Final Inspection - Work Order Release

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3-00

FEB 21 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	1.4212 sf (.3553 ea)	100-Waterjet - Flow - 1	5136472
MS20427M3-3	Rivet	8 Ea (2 ea)	180-Small Fab - 3 - B4B	5120514
MS21086L3	Nut Plate	4 Ea (1 ea)	180-Small Fab - 3 - B4B	FM134754 (in) S098037 (3x)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.063	1	96	0
180-Small Fab - 3 - B4B	MS20427M3-3	8	839	0
	MS21086L3	4	26	0

Part Specifications

Specifications could not be found.

